

BRONCO EPOXY PRIMER

PRODUCT DESCRIPTION

Bronco Epoxy Primer is a corrosion resistant primer with excellent adhesion on a variety of substrates like metal and concrete. It protects bare metal and can be top coated with lacquers, acrylic lacquers, enamels and epoxy enamels. It is highly resistant to solvents, chemicals, acids, and alkalis.

USES

Storage tanks, cars, trusses, gates, G.I. sheets, re-bars, I-beams, banisters, and steel windows.

SIZES AVAILABLE

3 liters, set with catalyst

SURFACE PREPARATION

Surfaces to be painted must be thoroughly cleaned and free from oil, dust, dirt and grease. Old and loosely adhering, cracking and scaling paint must be scraped or sanded mechanically with grinder or sander using grit #40 or #60 sandpaper.

For metals with rust, apply Bronco Rust Converter or equivalent (follow instructions on rust converter label) or you can scuff surface with wire brush or sandpaper. Paint will not adhere well to rust.

MIXING

Pour all contents of Bronco Epoxy Catalyst into Bronco Epoxy Primer. Mix product well before using. Scrape bottom of can for settled pigment with a plastic or wooden stirrer. You may also use a stirring rod at slow speed. Do not over-mix as it may introduce air bubbles into the paint.

DIRECTIONS FOR USE

Apply 1 to 2 coats of Epoxy Primer allowing 4 to 6 hours to recoat. Allow to dry overnight before applying desired topcoats such as automotive lacquers, acrylic lacquers, epoxy enamels, or Bronco Rubberized Floor Coat.



REDUCER

Bronco Epoxy Reducer

DRYING TIME:

To touch	½ - 1 hour
Tack Free	4-6 Hours
Hard	24 Hours

COVERAGE

20 to 25 sqm / 4 liters per coat

PRECAUTIONS

Use mixing stick to mix product. Do not mix at high speeds as it can introduce air bubbles. Do not mix in direct sunlight. High ambient temperature may cause premature hardening of paint. If paint is too thick, a maximum of 10% reducer may be added to enhance workability and working time.

Mix product of what you can use in 4 hours. Ration is 3 parts resin, 1 part catalyst. Mixed product must be used within 4 to 6 hours. Product will harden overnight.